



CODE:	877FB44TX	
NAME:	WHITE BASE COAT FOR MDF, THIXOTROPIC	
TYPE:	Polyurethane, 2-component, white thixotropic base coat.	
GENERAL DESCRIPTION:	Fast drying and easy to sand. High hiding power and filling. Suitable for vertical application.	
AREA OF USE:	Furniture and other elements made of MDF for indoors.	
SUBSTRATE:	MDF or HDF. To be applied on clean surfaces which are free from dust and dirt. For porous substrates, application of sealer as a first coat is recommended.	
HARDENER:	877C44 in quantity of 33% by weight or 50% by volume.	
THINNER:	877D1 in quantity of 10–20% of mixture 877FB44TX+877C44.	
NOTE:	Before usage, stir well until it is homogenous.	
POT LIFE:	app. 2.5 – 3 h at 20°C	
APPLICATION:	Pneumatic spray, airmix or airless	
QUANTITY TO APPLY:	100 –120 g/m ² per 1 coat	
NUMBER OF COATS:	1 – 2 at intervals of app. 6 h with sanding by abrasive paper 240-320.	
NOTE:	<ul style="list-style-type: none">– to prevent cracking avoid spraying more than above mentioned quantity of product;– spray application should be done in well ventilated room.	
DRYING TIME at 20°C:	<ul style="list-style-type: none">– dust free:– touch dry:– for sanding:– top coat overcoating:	<ul style="list-style-type: none">15 min.1–2 happ. 6 hafter at least 24 h
STORAGE:	Store product in original, tightly closed tins in dry rooms at temperature 5 – 35°C.	
CHARACTERISTIC:	<ul style="list-style-type: none">– physical state– solid content– specific gravity at 25°C– viscosity Brookfield (R4/5 min⁻¹/20°C)– fineness, max.– shelf life at 20°C and tightly closed tin	<ul style="list-style-type: none">white viscous liquid80 ± 2 %1.55 ± 0.05 g/ml27 000 ± 3 000 mPa·s30 µm12 months

Always verify the suitability of the product for the job to be done before application. We can not accept responsibility for the outcome. The information contained in this technical data sheet (TDS), as well as any verbal information, is given to the best of knowledge. We do not accept responsibility for obsolete or incorrect information. The information is to be considered obsolete when a new TDS is issued. Please feel free to contact our division or representative www.877line.pl to request the latest edition.

