



CODE:	877FT1	
NAME:	TRANSPARENT ECONOMIC BASE COAT	
TYPE:	Polyurethane, 2-component, transparent base coat for open pore cycles.	
GENERAL DESCRIPTION:	Economic and easy to sand. Coat cycle made on fire retardant MDF class B-s2,d0 covered with natural veneer and the use of 877FT1 in amounts up to 250 g/m ² and transparent top coat from series 877 in amounts up to 125 g/m ² has been classified according to EN 13501-1+A1:2010 as reaction to fire class C-s1,d0 .	
AREA OF USE:	Furniture and other elements made of wood for indoors.	
SUBSTRATE:	Wood or natural veneer of all species. To be applied on clean surfaces which are free from dust and dirt.	
HARDENER:	877C1 in quantity of 50% by weight or by volume.	
THINNER:	877D1 in quantity of 10–20% of mixture 877FT1+877C1.	
NOTE:	Before usage, stir well until it is homogenous.	
POT LIFE:	app. 4 h at 20°C	
APPLICATION:	By spray	
NOTE:	Spray application should be done in well ventilated room.	
QUANTITY TO APPLY:	80 –130 g/m ² for 1 coat	
NUMBER OF COATS:	2 – 3 at intervals of 1-3 h.	
DRYING TIME at 20°C:	– touch dry: after 35-45 min. – for sanding: after app. 12 h – top coat overcoating: after at least 16 h	
STORAGE:	Store product in original, tightly closed tins in dry and cool rooms.	
CHARACTERISTIC:	– physical state opalescent liquid – solid content 44 ± 2 % – specific gravity at 25°C 0.980 ± 0.03 g/ml – viscosity – flow time FC4 at 20°C 150 ± 20 s – shelf life at 20°C and tightly closed tin 24 months	

Always verify the suitability of the product for the job to be done before application. We can not accept responsibility for the outcome. The information contained in this technical data sheet (TDS), as well as any verbal information, is given to the best of knowledge. We do not accept responsibility for obsolete or incorrect information. The information is to be considered obsolete when a new TDS is issued. Please feel free to contact our division or representative www.877line.pl to request the latest edition.

