



CODES:	877OT9G10, 877OT9G25, 877OT9G40, 877OT9G60	
NAME:	TRANSPARENT BASE FOR COLOURS	
TYPE:	Polyurethane, 2-component, transparent top coat, available as pigmented in any intensive colour from RAL, NCS and other colour charts or delivered samples. Available in gloss 10, 25, 40 and 60. Do not use as a transparent top coat.	
GENERAL DESCRIPTION:	Coating has a pleasant touch. It is flexible and has a good resistance to yellowing and scratching.	
AREA OF USE:	Furniture and other elements made of MDF or wood for indoors.	
SUBSTRATE:	MDF or wood covered with polyurethane pigmented base coat. To be applied on sanded surfaces which are free from dust and dirt.	
HARDENER:	877C9 in quantity of 50% by weight or 70% by volume.	
NOTE:	Above quantities are for pigmented products.	
THINNER:	877D1 or 877D2 (slow thinner) in quantity of 10–30% of mixture 877OT9GXX+877C9.	
NOTE:	Before usage, stir well until it is homogenous.	
POT LIFE:	app. 3 h at 20°C	
APPLICATION:	By spray	
NOTE:	Spray application should be done in well ventilated room.	
QUANTITY TO APPLY:	100 –150 g/m ² per 1 coat	
NUMBER OF COATS:	1 – 2 at intervals of 1-4 h.	
DRYING TIME: (100 g/m ² at 20°C)	– dust free:	after 10 min.
	– touch dry:	after 30 min.
	– to storage:	after 24 h
FORCED DRYING: (100 g/m ²)	– flash off at 20°C:	15 min.
	– drying at 50°C:	60 min.
	– cooling at 20°C:	15 min.
STORAGE:	Store product in original, tightly closed tins in dry and cool rooms.	
CHARACTERISTIC:	– physical state	opalescent liquid
	– solid content	47 ± 2 %
	– specific gravity at 25°C	0.99 ± 0.05 g/ml
	– viscosity – flow time FC4 at 20°C	130 ± 15 s
	– shelf life at 20°C and tightly closed tin	12 months as transparent 6 months as pigmented colour





TECHNICAL DATA SHEET

877OT9GXX

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COATING PARAMETERS:	– gloss at 60°	877OT9G10	10 ± 2
		877OT9G25	25 ± 3
		877OT9G40	40 ± 5
		877OT9G60	60 ± 5

Always verify the suitability of the product for the job to be done before application. We cannot accept responsibility for the outcome. The information contained in this technical data sheet (TDS), as well as any verbal information, is given to the best of knowledge. We do not accept responsibility for obsolete or incorrect information. The information is to be considered obsolete when a new TDS is issued. Please feel free to contact our division or representative www.877line.pl to request the latest edition.



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