



CODES: **877ST1G5, 877ST1G30, 877ST1G40, 877ST1G80**
NAME: **TRANSPARENT ACRYLIC MULTILAYER COAT TO THE STAIRS**

GENERAL DESCRIPTION: Economic and easy to use multilayer, acrylic, transparent coat to wood with high flexibility and hardness as well as a good resistance to yellowing, abrasion and scratches. Available in gloss 5, 30, 40 and 80. As a primer dry quickly and is easy for sanding.

AREA OF USE: Wooden elements, especially of stairs for indoors.
For use by professional spray facilities only because of a relatively high content of volatile organic compounds (VOC).

SUBSTRATE: All wood species.

HARDENER: 877C6 in quantity of 10% by weight or by volume.

THINNER: 877D4 or 877D5 (slow thinner) in quantity up to 10% of the mixture 877ST1GXX+877C6.

NOTE: Before usage, stir well until it is homogenous.

POT LIFE: Above 6h at 20°C

APPLICATION: Spray or roller

QUANTITY TO APPLY: 120 g/m² per coat

NUMBER OF COATS: 2 – 3

DRYING TIME:

- dust free: after 30-40 min.
- for sanding: after 2 h
- for storage: after 24 h

STORAGE: Store product in original, tightly closed tins in dry and cool rooms.

CHARACTERISTIC:

- physical state milky liquid
- density 0.92 ± 0.05 g/ml
- solid content 25 ± 2 %
- viscosity – flow time CF4 at 20°C 27 ± 5 s
- shelf life at 20°C and tightly closed tin 12 months

COATING PARAMETERS:

– gloss at 60°	877ST1G5	8 ± 2
	877ST1G30	30 ± 5
	877ST1G40	40 ± 5
	877ST1G80	80 ± 5

Always verify the suitability of the product for the job to be done before application. We can not accept responsibility for the outcome. The information contained in this technical data sheet (TDS), as well as any verbal information, is given to the best of knowledge. We do not accept responsibility for obsolete or incorrect information. The information is to be considered obsolete when a new TDS is issued. Please feel free to contact our division or representative www.877line.pl to request the latest edition.

