



CODES: **BC/P1014A** – KONCENTRAT 1:1
BC P1017A – KONCENTRAT 1:1
BC/P1018A – KONCENTRAT 1:1
BC/P1019A – KONCENTRAT 1:1
BC/P1020A – KONCENTRAT 1:1
BC/P1023A – KONCENTRAT 1:1
BC/P1024A – KONCENTRAT 1:1
BC/P1025A – KONCENTRAT 1:1
BC/P1027A – KONCENTRAT 1:1
BC/P1028A – KONCENTRAT 1:1

NAME: **CONCENTRATE OF STAIN FOR OAK WOOD**

TYPE: Serie of concentrated solvent based stains for oak wood in trendy natural colors for dilution in ratio 1:1.

GENERAL DESCRIPTION: Stains concentrates are available in 10 basic colors. They deeply penetrate wood without fiber and grain lift and fast dry. Depending on desired effect, wiping after spray is possible.
The light fastness of these stains is very good indoor, but if items are exposed to direct sunlight there may be slight change of tonality.
Stains are compatible and can be mixed each other to give a wide range of colors and tonality. Color charts made on oak are available in Amicus.

AREA OF USE: Furniture and other items made of wood for indoor.

SUBSTRATE: Oak wood or veneer sanded with paper 180 – 220. Pores should be clean by brush. Surface must be clean and free from dust and dirt.

THINNER: D1016 (acetone) in ratio 1:1 by volume – 1 liter of concentrate has to be diluted by 1 liter of thinner.

NOTE: Before use, mix up very well until it is completely homogenous. Even small sediment can change a color significantly.
The final color effect depends not only on color of stain but on wood species and overcoating as well. Therefore, preliminary tests on given substrate with full cycle of coatings is strongly recommended.
Evaluation of effect should be done after at least 24 h from application of top coat.

APPLICATION: By spray, brush or/and wiping. Spray with nozzle 1.5 mm from distance 20 – 40 mm. It is recommended to use high pressure and small flow to avoid formation of drops.

NOTE: Application should be done in well ventilated room.

YIELD (concentrate):
– by spray (including loses): 10 – 16 m²/liter
– by brush: 24 – 36 m²/liter

YIELD (ready to use stain):
– by spray (including loses): 5 – 8 m²/liter
– by brush: 12 – 18 m²/liter





TECHNICAL DATA SHEET BC/P-KONCENTRAT

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Page: 2 of 2

DRYING TIME at 20°C: 1 – 20 minutes depending on quantity of stain.

OVERCOATING: Nitrocellulose or polyurethane or acrylic base coat applied by spray.

STORAGE: Store product in original, tightly closed tins in dry and cool rooms.

CHARACTERISTIC:

- density at 20°C (concentrate): 0.905 ± 0.02 g/ml
- density at 20°C (ready to use stain): 0.850 ± 0.02 g/ml

Always verify the suitability of the product for the job to be done before application. We can not accept responsibility for the outcome. The information contained in this technical data sheet (TDS), as well as any verbal information, is given to the best of knowledge. We do not accept responsibility for obsolete or incorrect information. The information is to be considered obsolete when a new TDS is issued. Please feel free to contact our division or representative www.877line.pl to request the latest edition.



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